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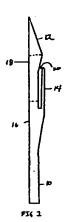
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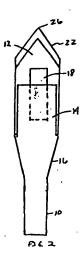
Remarks:

This application was filed on 22 - 07 - 1998 as a divisional application to the application mentioned under INID code 62.

# (54) Method and apparatus for implanting an artificial meshwork in glaucoma surgery

(57) A method and device which is used to insert an implant in order for treating an eye with glaucoma in order to lower the intraocular pressure of the eye. The implant (38) is an artificial meshwork. The implant (38) is attached to a guide knife (10) which is inserted into the anterior chamber (56) of the eye (50). The knife (10) is then removed leaving the implant (38) in place. During the operation, a prismatic lens (74) with c-shaped vacuum ring (70) is used to help assist the surgeon in viewing the anterior chamber of the eye and stabilizing the eye.





### Description

### **BACKGROUND OF THE INVENTION**

### 1. Field of the Invention

The present invention relates to a method and devices for the implantation of artificial meshwork into the eye of a human or animal. The implant is performed on eyes with glaucoma so as to relieve the intraocular pressure in the diseased eye. More specifically, the present invention relates to devices used for implanting an artificial meshwork within an eye to lower the intraocular pressure while avoiding hypotony and a method of using the devices.

### 2. Description of the Related Art

Glaucoma is a disease of the eye that occurs most commonly in people over the age of fifty. Two million patients have been diagnosed with glaucoma. One million more have glaucoma but are not aware of it.

In glaucoma, the pressure within the eye increases and destroys the visual nerve fibers. A sharp anatomic angle exists at the junction between the iris and the inner surface of the cornea. At this angle, the fluids of the eye, which are called the aqueous humor, filter out of the anterior chamber of the eye and into the capillaries. In one type of glaucoma, the opening at the junction between the iris and the inner surface of the cornea where filtration occurs closes and aqueous humor builds up in the eye. Due to the excess of the aqueous humor in the eye, the pressure within the eyeball increases. If this increased pressure is sustained for long periods of time, then the optic nerve fibers can be permanently damaged and blindness will result.

For years, doctors have performed sclerotomy operations to relieve the intraocular pressure. The operations usually include a wide incision and a small opening is bored through the scleral tissue, which allows fluid to filter out and thereby lessen the pressure within the eyeball. Similar surgery can be performed less invasively with a laser.

When surgery is not an option, eye drops of a solution containing 0.25 to 5 percent of pilocarpine nitrate is dropped into the eye in the evenings and the mornings. This drug causes the pupil to contract, thus drawing the iris away from the cornea and opening the angle for filtration. This treatment may be continued for days or years. Another drug prescribed to patients is timolol maleate.

Both of these methods have complications.

The surgical process described above is generally not effective for more than five years. Postoperative complications associated with such surgical techniques, such as functional bleb failure due to scarring may occur. These scars are believed to be caused by the procedure's invasiveness and morbidity as well as a rel-

atively long operation time. The usual surgery, generally known as trabeculectomy, lasts for more than half an hour.

Often patients still require glaucoma drugs. In complex cases, the patient is either submitted to a regimen involving daily subconjunctival injections of 5-FU for about two weeks or treated intraoperatively with topical applications of mitomycin C before opening the channel. This must be done in order to minimize the natural wound healing response which ultimately closes, by forming scars, the channel formed in surgery. Another problem is that the operation is less effective for patients with hyper-vascularization.

Approximately 37,000 eyes underwent surgeries involving incisions for glaucoma in 1987. The cost for each procedure is high, including postoperative care, in the first postoperative year alone. By the fifth postoperative year, about half of the eyes will require a second filtering operation. Further, the costs of glaucoma medications are quite expensive, and patient compliance with a doctor recommended regimen is quite low.

Some recently issued patents describe the use of tubes and tubes with valves to regulate the pressure in the anterior chamber of the eye. The surgery to perform these usually require removal of tissue in the eye and the tubes can become clogged as time passes. U.S. Patent No. 4,936,825 teaches the use of a porous strand which is sewed and tied in the scleral tissue by using a needle. The pores in the string must run substantially the length of the strand. Since these pores are long and narrow, they may become easily blocked.

### **SUMMARY OF THE INVENTION**

There is a need for a method and device that may be used in an operation that is non-traumatic to the eye. The operation of inserting the implant must be quick with no removal of eye tissue. The present invention provides for an artificial meshwork which is similar to living tissue which eliminates the scarring due to cutting of large amounts of tissue and the rejection of foreign substances by the body.

The method of insertion involves the use of a special guide knife which inserts the implant in less than a minute. Once the implant is in place, the patient does not need to use medicinal eye drops and the pressure in the eye is reduced by the release of aqueous humor through the short pore holes of the artificial meshwork of the implant.

The present invention includes devices which assist the surgeon during the operation. These devices are a prismatic contact lens with C-shaped vacuum ring to magnify the anterior chamber where a portion of the implant will protrude and the vacuum helps to stabilize the eye during the implant operation.

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# BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a side view of the scalpel provided in accordance with the invention;

FIG. 2 is a front view of the scalpel;

FIG. 3 is a view of the polymer matrix used in the implant;

FIG. 4 is a front view of the folded polymer matrix which forms the implant;

FIG. 5 is a cross-sectional side view of the folded polymer matrix;

FIG. 6 is a cross-sectional top view of the folded and welded polymer matrix;

FIG. 7 shows the guide knife, C-shaped vacuum and prismatic contact lens being used in an operation in accordance with the present invention;

FIG. 8A - 8F are diagrams show the steps of inserting the folded polymer matrix during the operation; FIG. 9 shows the implant in place and functioning after the operation has been completed;

FIG. 10 is a side view of the prismatic contact lens with a C-shaped vacuum ring;

FIG. 11 is a top view of the prismatic contact lens with a C-shaped vacuum ring;

FIG. 12A - 12B illustrate another embodiment of the 25 guide knife of the invention;

FIG. 13A - 13C show implants with a securing mechanism;

FIG. 14A - 14D show implants with ta securing mechanism and perforations in the mesh to increase outflow;

FIG. 15A is a side elevational view of a plunger in the blade in accordance with the invention;

FIG. 15B is a plan view of the plunger in the blade; FIG. 15C shows a slide mechanism for finger actu-

ated release of the implant; and

FIG. 15D shows a reusable handle and disposable blade with an implant release mechanism.

### **DETAILED DESCRIPTION OF THE INVENTION**

Referring to FIG. 1 and 2, the guide knife 10 is used to insert an implant (not shown) into the eye. The guide knife comprises a handle 16, a blade 12 and a flange 14. The blade portion has a sharp point 26 and a sharp edge 22 running from the point of the blade to the side of the guide knife. The flange 14 is substantially parallel to the inner surface of the handle forming a gap 20. The handle also has a window 18 which allows light to pass through the middle portion of the handle.

Referring to FIG. 3, the hydrophobic porous polymer film is a polymer matrix which can be made from the same material used in general surgery for tissue replacement, such as products sold under the trademark of Gore-Tex, Proplast and Impra. This hydrophobic porous polymers becomes wetted when implanted into the eye. In particular, several PTFE porous films are custom made by France Chirurgie Instrument for use as

a keratoprosthesis material. These polymers were found to be very biocompatible with eye tissues.

Experiments have shown that although body fluids can pass across the polymer matrix, cellular in-growth in 250 µm thick polymer films having 20 µm pores was extremely slow. It usually takes longer than 6 months for cellular in-growth to occur. Eventually, fibrocyte cells, which have a diameter of approximately 6 µm, will invade the implant and obstruct flow. By further reducing the pore size to 1-5 µm, the cellular in-growth is prevented. Another consideration is that the pores must be larger than 1 µm in order to prevent the forming of proteinic aggregates, which are naturally found in aqueous humor of non-inflamed human eyes. The length of the pore has to be small, less than 200 µm to prevent accumulation of proteins and subsequent flow obstruction. The pore's surface must be lippophobic to prevent cell and protein adherence.

In response to all of these considerations, the polymer film 30 is used. As shown in FIG. 3, the polymer film has many micro-channels 32 which are around 1-5  $\mu$ m in diameter. The micro-channels are separated by thin walls which are around 1-5  $\mu$ m thick.

Referring to FIG. 4, a sheet of the polymer film 30 is cut to approximately the size of 2-3.5 mm wide and 20 mm long. The sheet is folded in the width direction to form the implant 38. The implant is made of a back section 32 which is longer than a front section 34 and a bend section 36. The back section and front section are welded together to form a seam 44 at the end. FIG. 5 is cross-sectional side view along the line 5-5 in FIG. 4. This side view shows the gap 46 formed between the front section 34 and back section 32. FIG. 6 is a cross-sectional top view along the line marked 6-6 in FIG. 4. This top view shows the seam 44 of welded or heat-sealed ends and the gap 46 formed between the front and back section.

At this point, the fold section, which will be positioned in anterior chamber of the eye, is treated to prevent a protein adhesion. A surface treatment such as Heparinization will prevent protein adhesions. To minimize a "foreign body" immunologic reaction which might limit aqueous flow, the pores in the front and back section of the implant are filled with a biodegradable polymer 5-FU matrix.

Referring to FIG. 7, an eye is prepared for the operation to insert an implant. The eye 50 is shown with a lens 52, an iris 54, a anterior chamber 56, a conjunctiva 58, a cornea 60 and sclera 62. A prismatic contact lens with C-shaped vacuum ring 70 is placed on the cornea of the eye. This device assists the surgeon in viewing the anterior chamber of the eye by the reflected image 84.

The prismatic contact lens with C-shaped vacuum ring is shown in greater detail in FIG. 10 and 11. Referring to FIG. 10, the gonioprism 74 is made of a clear substance such as plastic (PMMA, etc.), crystal (quartz, sapphire, etc.), or glass. A mirror 72 or highly reflective

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surface is attached to the flat section of the gonioprism 66. The gonioprism also has a concave surface 76 which has a curvature similar to that of the cornea of an eye. A convex surface 78 magnifies the reflected image of the anterior chamber. The prismatic contact lens' optics helps the surgeon to locate the angle of anterior chamber and see the location of the implant. This enables the surgeon to see when the bend section 36 of the implant emerges from the cornea into the anterior chamber 56.

The C-shaped ring is attached to the back portion of the mirror. The ring 82 is made of pliable material which will conform to the shape of the cornea. A tube 80 is attached to the C-shaped ring at one end and the other end of the tube is attached to a conventional vacuum (not shown in the diagram). By adjusting the vacuum, the prismatic contact lens adheres to the eye surface. The level of suction is controlled with a floorswitch activated pump equipped with a 0-700 mmHg regulator and a solenoid valve for fast release to atmosphere.

Referring to FIG. 8A, the implant 38 is fitted onto the guide knife 10. Once the eye is stabilized by using the vacuum attached to the handle of the C-shaped vacuum ring, the surgeon may begin the operation. The flange 14 of the guide knife fits into the gap 46 of the implant. The flange is tapered on the edges so that the seam does not interfere with slipping the implant onto the guide knife. When the implant is in place, the front section 34 of the implant is in the gap 20 of the guide knife and the tip of the flange 14 is near the bend 36 of the implant.

Referring to FIG 8B, the surgical implantation begins when the guide knife has passed through the conjunctiva 58 and is penetrating the cornea 60 of the eye. In FIG. 8C, the guide knife has been inserted far enough so that the bend section 36 of the implant is completely through the cornea and is touching the aqueous humor of the anterior chamber. At this point the surgeon can look through the window 18 of the guide knife and the prismatic contact lens with C-shaped vacuum ring 70 to see that the bend section 36 of the implant has penetrated into the anterior chamber.

Next, as shown in FIG. 8D, the guide knife is slowly withdrawn from the cornea. The implant remains located in the cornea and begins to squeeze together as the knife slides over the outer portion of the front section.

Referring to FIG. 8E, the knife is completely removed and the implant is in place in FIG. 8F. Inserting this implant takes about one minute.

Referring to FIG. 9, the implant is in place. The aqueous humor 86 passes through the micro-channels located in the front, back and bend section of the implant. The aqueous humor then travels down the gap 46 to the subconjunctival space where it is reabsorbed into the body.

In FIG. 12B, a front view of a guide knife with a dif-

ferent shape is shown, with corresponding reference numbers, incremented by one hundred, designating corresponding parts. The blade of this guide knife has a curved edge. In FIG. 12A, a side view of the same guide knife is shown.

In FIGS. 13 and 14 other shapes suitable for the implant are shown, with corresponding reference numbers, incremented by one hundred, designating corresponding parts. Each embodiment of the implant 138 is largest at the bend 136, which serves to prevent the implant from being forced out of the anterior chamber 56. The outflow and tissue pressure prevents the implant from migrating into the anterior chamber 56. The welded or heat-sealed edges 144 are shown in each embodiment.

In FIG. 13A, an implant which has a hook at the fold section is shown. When this fold section is inserted into the anterior chamber, the hook shaped fold section will prevent the implant from sliding out with the retreating guide knife. This also helps keep the implant in place until the body heals around the wound.

In FIG. 13B, an implant with a larger end at the fold section is also shown. This shape will also assist in preventing the implant from sliding out with the retreating guide knife.

In FIG. 13C, an implant which has a tapered shape is shown. The fold section is wider in width than the bottom section of the implant. This design also helps in preventing the implant from sliding out with the retreating guide knife.

FIGS. 14A - 14C are implants having one (FIG. 14A) or two (FIGS. 14B and 14C) sections 146 of the bent material cut out to increase outflow.

FIG. 14D has several small perforations 148 made at the bent section.

FIG. 15A is an elevational view and FIG. 15B is a plan view of a plunger 150 in the blade and handle for ejecting the implant. FIG. 15C shows a slide mechanism 152 for finger actuated release of the implant. A spring may be provided to return the actuator to its proximal, inoperative position.

FIG. 15D shows a reusable handle 210 and disposable blade 212 with a cooperating implant release mechanism 252. The disposable blade tip may be coupled to the handle in any suitable manner such as with a luer type coupling. When the blade and handle are coupled, displacement of a plunger 254 in the handle 210 with finger actuator 256 displaces plunger 258 in the blade 212 which ejects the implant. Spring 260 is provided to automatically re-cock the plunger 254 in the handle 210.

While the invention has been described in connection with what is presently considered to be the most practical and preferred embodiments, it is to be understood that the invention is not to be limited to the disclosed embodiments but on the contrary is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the

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appended daims.

There will now be set out a number of aspects of the invention.

In accordance with the invention there may be provided a method of making a filtering member for treating 5 an eye comprising the steps of: (a) cutting a polymer film to a desired size; (b) folding the polymer film to form a front portion and a back portion; and (c) welding side edges of the front portion to adjacent side edges of the back portion so to form a pocket configuration. The polymer film may be doped with a cell-growth control drug to prevent the blockage of pores in the polymer film. The polymer film may be porous. The back portion may be longer than the front portion.

In accordance with the invention there may be provided a filtering member for treating an eye comprising: a sheet of polymer material which has been folded to define a front portion and a back portion, side edges of said front portion being welded to respective side edges of the back portion, the welded sides and the bent edge defining three sides of a pocket configuration, a fourth, open side remote from the bent edge being defined by a free edge of the front portion and the adjacent but unattached back portion. The polymer material may be porous, the pores having a diameter of 1-5 µm. The polymer material may be doped with a cell-growth control drug to substantially prevent pore blockage. The polymer film may be treated at the bent edge with an antiprotein adhesion agent. The pores located in the back and the front portion may be filled with antimitotics. The antimitotic may be a biodegradable polymer 5-FU matrix. The filtering member may further comprise at least one cut out in said bent edge to facilitate fluid drainage therethrough. The filtering member may further comprise a plurality of perforations in said bent edge to facilitate fluid drainage therethrough. The filtering member may be wider adjacent the bent edge and taper to a narrower width remote therefrom. The filtering member may have a hook at each end of the bent edge.

These may be provided in accordance with the invention a prismatic contact lens with C-shaped vacuum ring for magnifying images in the interior of the eye and stabilizing the eye comprising: a reflective surface; a gonioprism which has a concave edge with substantially the same curvature as the cornea of the eye, a convex edge for magnifying an image and a flat edge attached to the reflective surface; a C-shaped ring, which has an open side portion attached to a back side of the reflective surface, has an open bottom portion flush with the concave edge of the gonioprism and a hole on a top portion; and a hollow tube which has a first end attached to the hole on the top portion of the Cshaped ring. A second end of the hollow tube may be attached to a vacuum. The vacuum may be a pump which is activated by a floor-switch. The vacuum may 55 have a regulator which controls the pressure from 0 to 700 mmHg. The vacuum may have a solenoid valve for fast release to atmosphere. The C-shaped vacuum ring

may be made of a pliable material. The gonioprism may be made of a transparent material selected from the group consisting of quartz, crystal, and glass. The reflective surface may be a mirror.

#### Claims

- 1. A guide knife apparatus for inserting a filtering member into an eye comprising:
  - a handle;
  - a blade; and
  - a flange which is parallel to the blade.
- 2. A guide knife as claimed in claim 1, wherein the blade has a window which allows light to pass therethrough.
- 3. A guide knife as claimed in claim 1, wherein the blade is made at least in part from of a transparent substance selected from the group consisting of plastic, sapphire, diamond, and glass.
- 4. A guide knife as claimed in claim 1, wherein the flange has a width smaller than that of the blade.
- 5. A guide knife as claimed in claim 1, wherein the blade has a sharp point so as to be capable of piercing the sclera of an eye.
- 6. A guide knife as claimed in claim 1, wherein the handle has a release mechanism to facilitate release of the filtering member when it is in a desired position in the eye.
- 7. A guide knife as claimed in claim 1, wherein edges of blade are sharp and straight.
- 8. A guide knife as claimed in claim 1, wherein edges of blade are sharp and convexly curved.

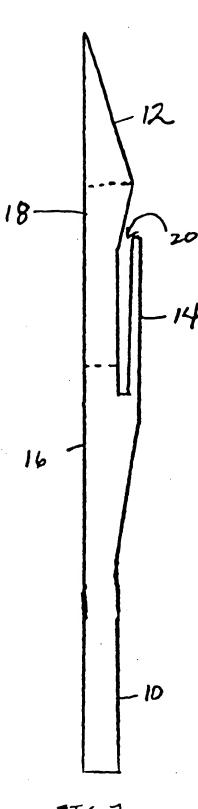
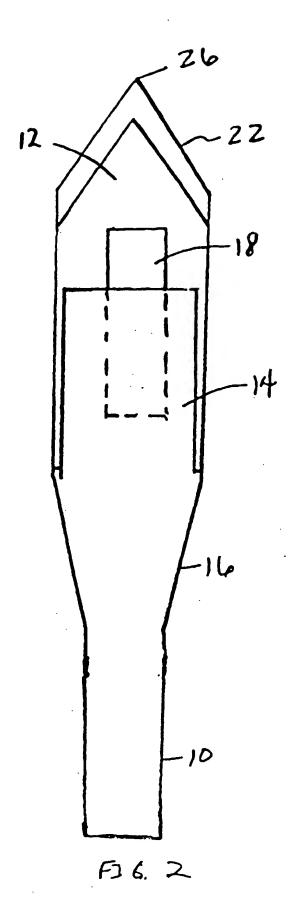
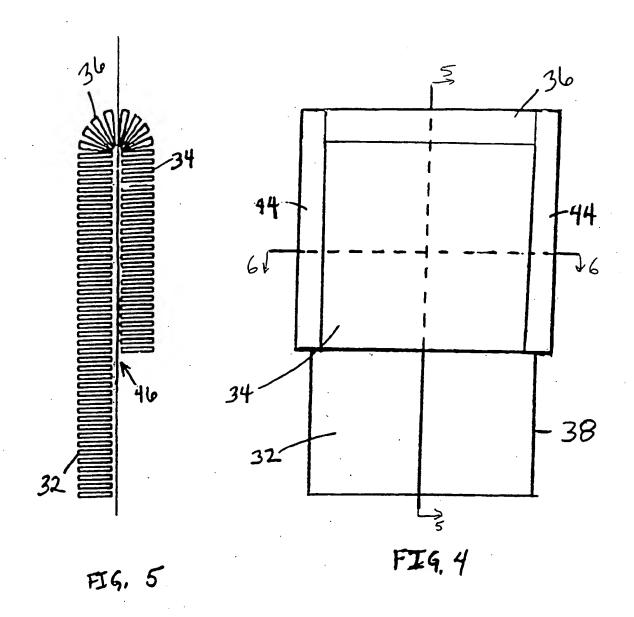
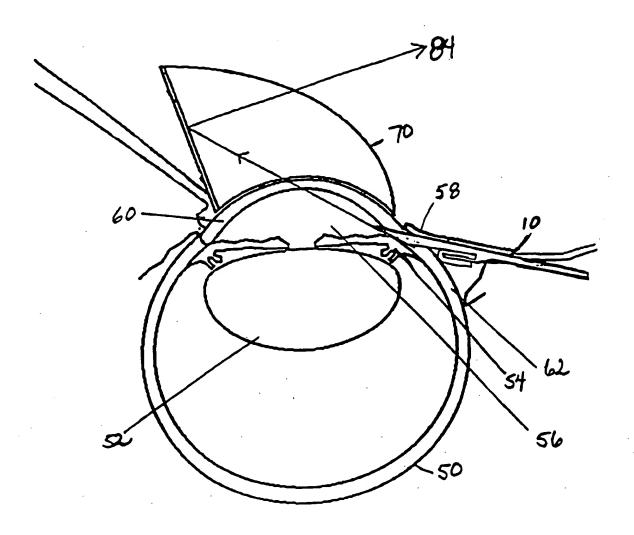


FIG 1

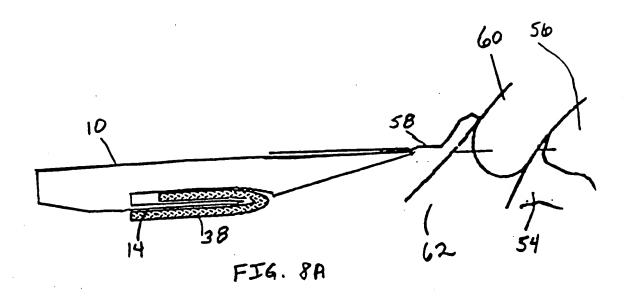


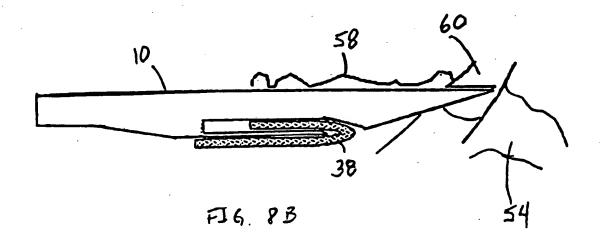
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FI6. 7





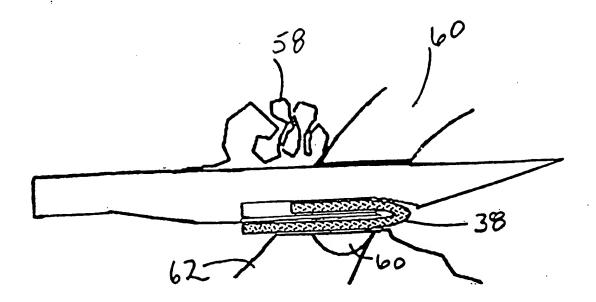
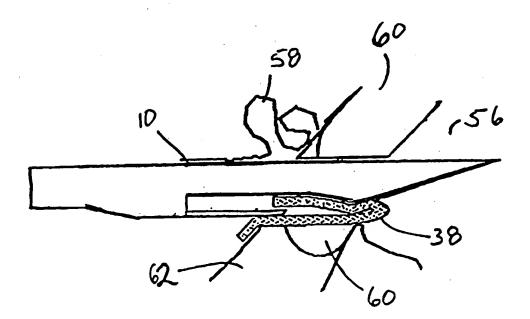
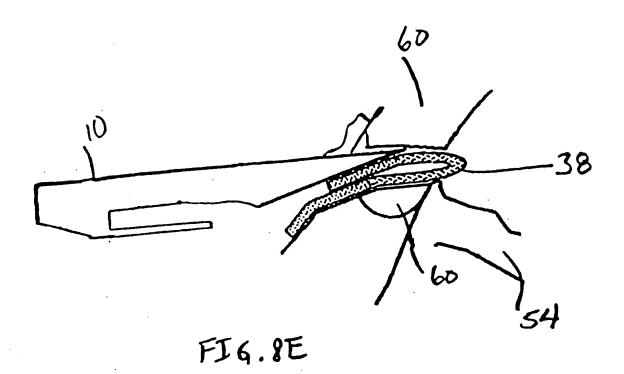


FIG. 8C



FI6. 8)



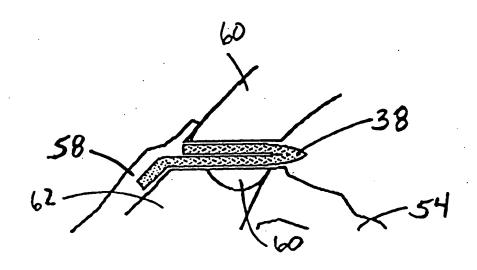
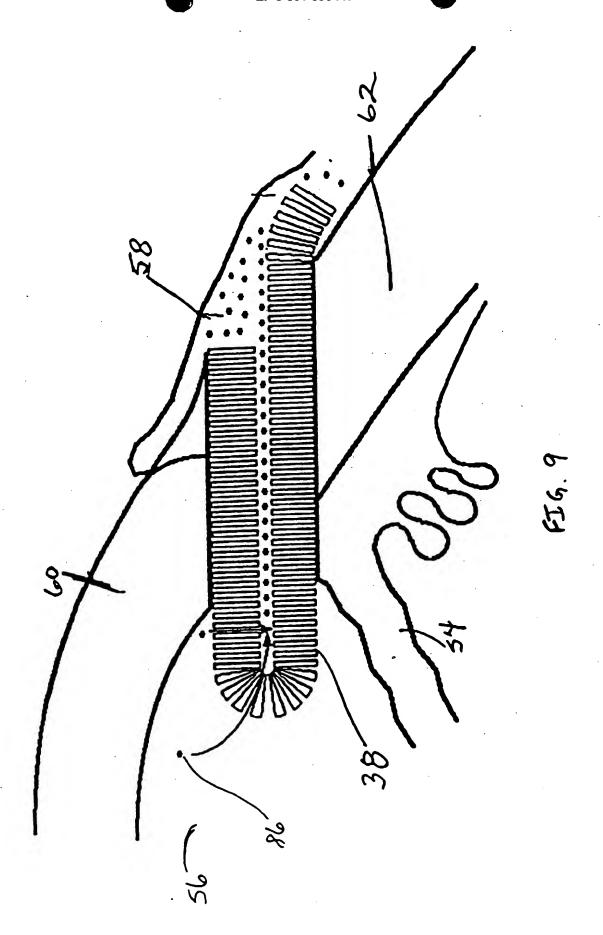


FIG 8F



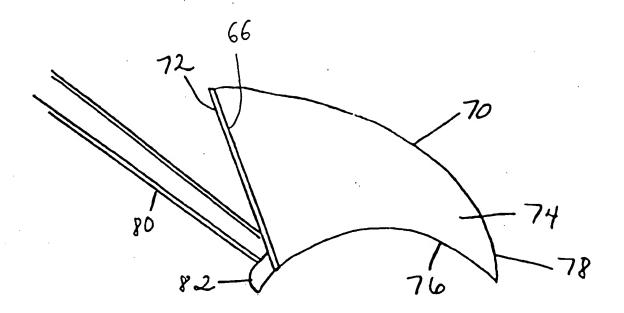
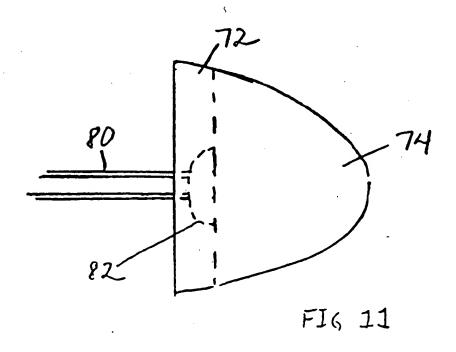
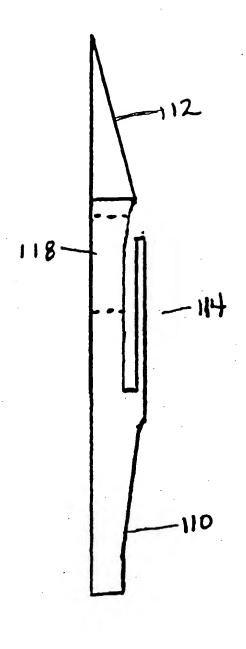


FIG. 10





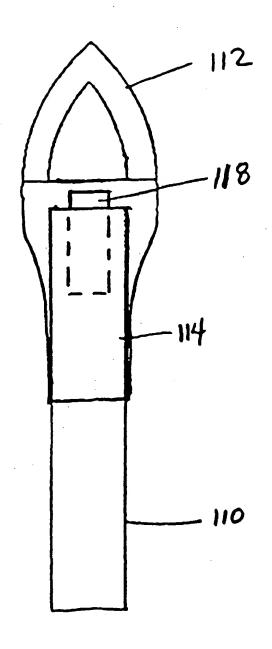
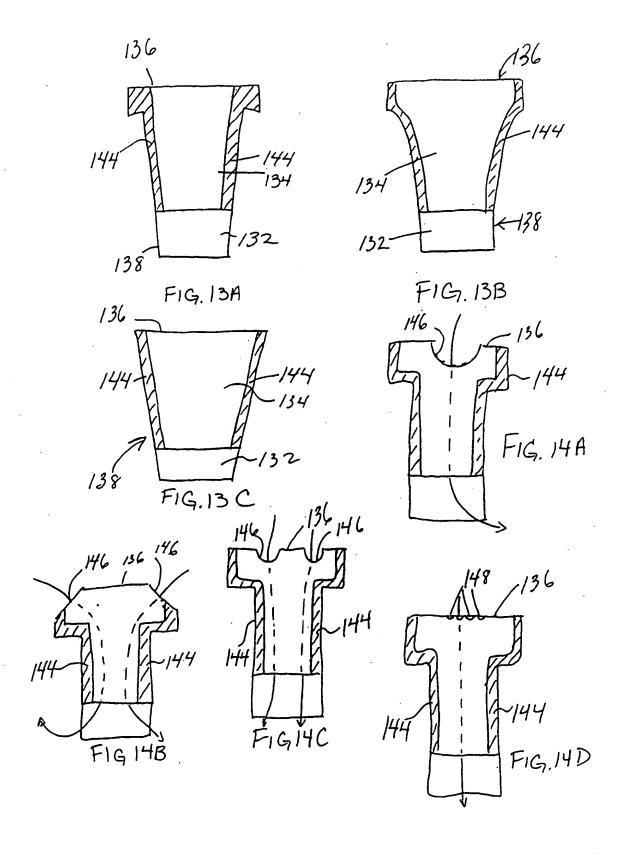
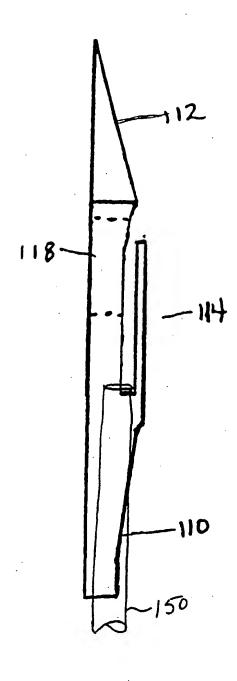
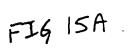


FIG 12 A.

FIG 12B







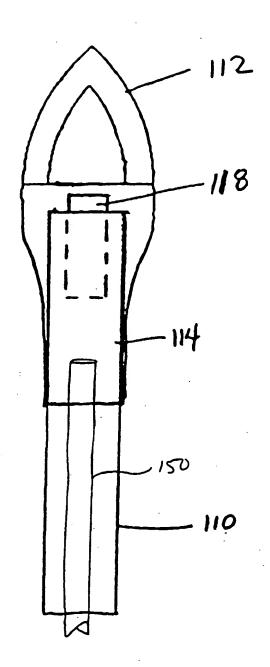
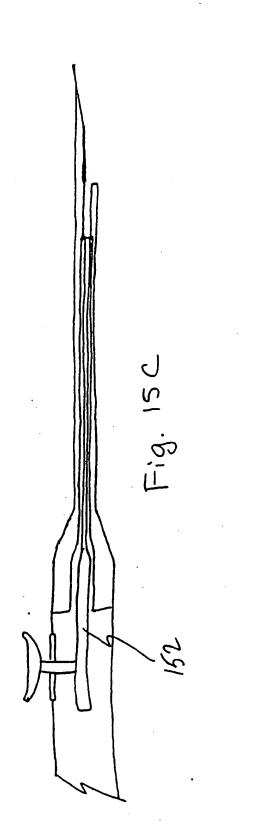
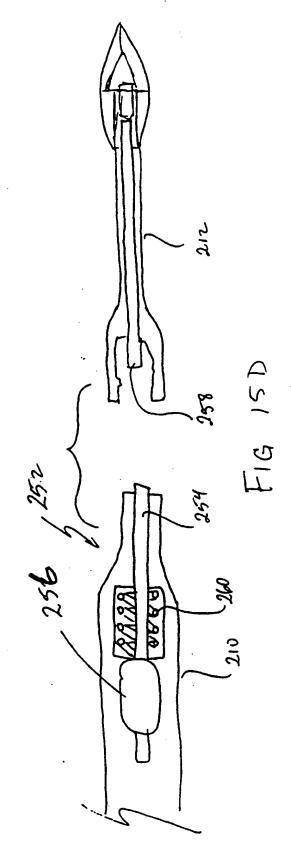


FIG. 15B







## **EUROPEAN SEARCH REPORT**

Application Number

EP 98 11 3460

Category	Citation of document with indication, where appropriate,		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Ci.6)
X	wo 93 01755 A (EATON) 4 February 1993 * page 16, line 30 - page 17, line 27; figure 24 *		1,5,7	B29C53/00 A61M5/00 A61F9/00
X	US 4 642 090 A (UTRATA PETER J) 10 February 1987 * column 2, line 46 - line 60; figures 1,3		1,4	
X	US 4 552 146 A (JENSEN ET AL.) 12 November 1985 * column 3, line 52 - line 61; figure 7 *		1,5,7	
A			2	
Α	US 5 180 362 A (WORST J G F) 19 January 1993 * abstract; figures 2-4 *		1	
A	EP 0 186 632 A (C.IT.I.C.S.R.L.) 2 July 1986 * figure 2 *		1	
Α	GB 2 101 678 A (HPW * abstract; figure	) 19 January 1983 1 *	2,3	TECHNICAL FIELDS SEARCHED (Int.CL6)
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	The present search report has			
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	CATEGORY OF CITED DOCUMENTS			
X:par Y:par doc	ticularly relevant if taken alone ticularly relevant if combined with anoi ument of the same category hnological background	E : earlier patent d after the filing d	ocument, but pub ate I in the application for other reasons	lished on, or
O:no	n-written disclosure ermediate document	& : member of the document		lly, corresponding